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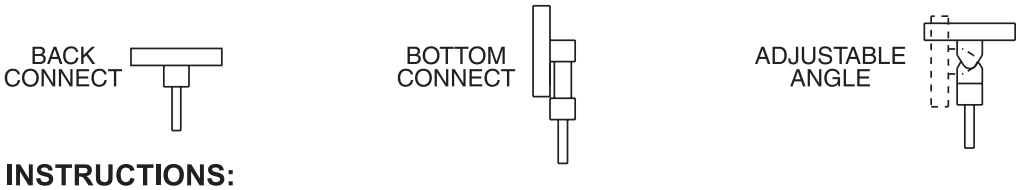
BIMETAL INDUSTRIAL THERMOMETERS
Operating and Calibrating Instructions



CALIBRATING INSTRUCTIONS:

- A master thermometer with a high degree of accuracy should be used for calibrating.
- Place thermometer to be calibrated alongside a master thermometer. Immerse both thermometers into an agitated liquid for at least 3 minutes. Compare temperatures. IMPORTANT--For accurate reading thermometer must be immersed PAST GROOVE on lower portion of stem. Master thermometer should also be immersed to same depth.

***NOTE**: "Recal" models can be calibrated by using the external reset feature as shown in Figures A, B, and C below.*

GENERAL INFORMATION:

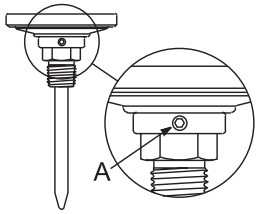
- Accuracy is ±1% full span per ASME B40.3 Grade A. Adjustment of the angle between case and stem may affect accuracy up to 0.5% of span (ASME B40.3).
- Over temperature limits - up to 250°F 100%; 250°F to 550°F, 50%; 550°F to 1000°F, continuous use up to 800°F, intermittent use over 800°F.
- For accurate reading thermometer must be immersed PAST GROOVE on lower portion of stem.

CAUTION:

- Any severe shock to the thermometer dropping, bending of the stem or head, etc., can possibly impair its accuracy.
- When installing thermometer into threaded connection, always tighten with wrench on hex nut. NEVER use the head of the thermometer for tightening--SEVERE DAMAGE to thermometer will result.

CALIBRATING 2" BACK CONNECTED MODEL

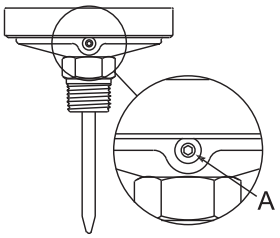
Figure A



1) Using a 5/64" hex key, loosen socket head screw (A) just above hex nut, 1/2 to 1 turn
2) Place wrench on hex connecting nut beneath head. Hold head and turn until pointer is at exact temperature
3) Tighten socket head screw
4) Remove hex key

CALIBRATING 3, 4, AND 5" BACK CONNECTED AND ADJUSTABLE ANGLE MODELS

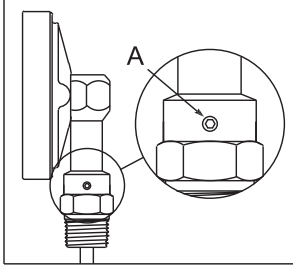
Figure B



1) Using a 1/16" hex key, insert into RESET opening (A) and turn until pointer is at exact temperature
2) Remove hex key

CALIBRATING 3, 4, AND 5" BOTTOM CONNECTED MODELS

Figure C



1) Using a 3/32" hex key, loosen 2 socket head screws (A) just above hex nut, 1/2 to 1 turn
2) Place wrench on hex connecting nut beneath head. Hold head and turn until pointer is at exact temperature
3) Tighten socket head screw
4) Remove hex key

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Manual 01204003W
rev1015

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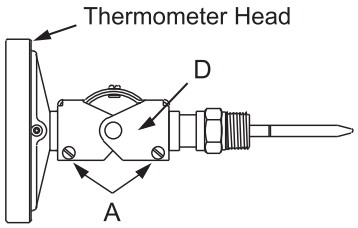
INSTRUCTIONS FOR REPOSITIONING AND INSTALLING ADJUSTABLE ANGLE THERMOMETERS

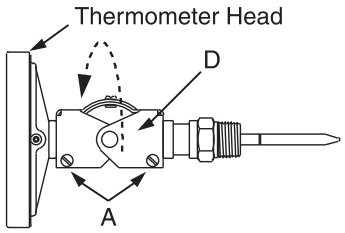
Thermometer head orientation can be adjusted by rotating the harness assembly up to 360°.

Figure 1



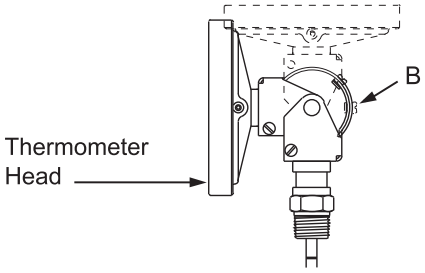
Thermometer head orientation can be adjusted **ONLY** when in the straight, back-connected position as shown in Figure 1. Loosen two screws (A) until harness (D) revolves freely.

Figure 2



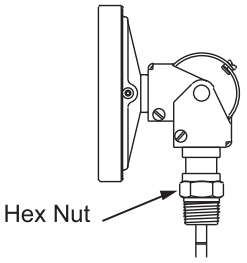
Hold thermometer head and harness (D), rotate harness to desired position as shown in Figure 2. Tighten two screws (A) until harness (D) is secure.

Figure 3



To tilt thermometer head up to 90° angle, loosen single screw (B) 1/2 turn ONLY. Tilt to desired angle and tighten screw (B) as shown in Figure 3.

Figure 4



To install thermometer into threaded connection, always tighten with wrench on hex nut as shown in Figure 4.

CAUTION: NEVER use head of thermometer or adjustment harness as a handle for tightening. SEVERE DAMAGE to thermometer will result.

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